



- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES  
.015 X 45° UNLESS OTHERWISE NOTED
  2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
  3. REFERENCE API SPECIFICATION 5B.

TOLERANCES UNLESS NOTED

DECIMAL	X.X	X.XX	X.XXX	ANGULAR SURFACE
	±.1	±.015	±.005	±.5°
				64 rms



Wellhead Systems Inc.  
 710 West McVey  
 Hill City, Kansas 67642

Material:  
 Ductile Iron  
 65-45-12

3" 10rd NUE X 1- $\frac{1}{4}$ " Rod  
 BDP  
 All Dimensions ±.005 Unless  
 Otherwise Stated

5-21-09

P/N 4600-0301-250