



Ram Bolt  
P/N 4600-1278-000

Gland Packing Nut  
P/N 4600-1214-000

1-1/8" Ram  
P/N 4600-0000-125

Hammer Cap  
P/N 4600-1200-000

2-7/8" 8rd EUE BOP Body  
P/N 4600-0278-001

8.90

8.55

- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES .015 X 45° UNLESS OTHERWISE NOTED
  2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
  3. REFERENCE API SPECIFICATION 5B.

TOLERANCES UNLESS NOTED

DECIMAL	X.X	X.XX	X.XXX	ANGULAR SURFACE
	±.1	±.015	±.005	±.5°
				64 rms



Wellhead Systems Inc.  
710 West McVey  
Hill City, Kansas 67642

Material:

Ductile Iron  
65-45-12

2-7/8" 8rd EUE X 1-1/8" Rod  
BDP

All Dimensions ±.005 Unless  
Otherwise Stated

5-21-09

P/N 4600-0278-125