



- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES
.015 X 45° UNLESS OTHERWISE NOTED
 2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
 3. REFERENCE API SPECIFICATION 5B.

TOLERANCES UNLESS NOTED

DECIMAL	X.X	X.XX	X.XXX	ANGULAR SURFACE
	±.1	±.015	±.005	±.5°
				64 rms



Wellhead Systems Inc.
 710 West McVey
 Hill City, Kansas 67642

Material:	Ductile Iron 65-45-12	2-7/8" 8rd EUE X 1-1/2" Rod BDP
		All Dimensions ±.005 Unless Otherwise Stated
5-21-09		P/N 4600-0278-150