



- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES
.015 X 45° UNLESS OTHERWISE NOTED
 2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
 3. REFERENCE API 5B AND 11-IW

TOLERANCES UNLESS NOTED

DECIMAL	X.X	±.1
	X.XX	±.015
	X.XXX	±.005
ANGULAR SURFACE		±.5° 125 rms



Wellhead Systems Inc.
710 West McVey
Hill City, Kansas 67642

Material:
4130 API 70K
(Per API 11-IW)

5- $\frac{1}{2}$ " 8rd 7- $\frac{1}{16}$ " 3M X 3- $\frac{1}{2}$ "
Model "612" All Dimensions
±.005 Unless Otherwise
Stated

02-16-10

P/N 0612-0055-350