



- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES
.015 X 45° UNLESS OTHERWISE NOTED
 2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
 3. SURFACE "A" MUST BE PARALLEL TO SURFACE "B" WITHIN .015.
 4. BORE "C" MUST BE PERPENDICULAR TO SURFACES "A" & "B" WITHIN .010, AND TO HINGE PIN WITHIN .020.

TOLERANCES UNLESS NOTED

DECIMAL	X.X	±.1
	X.XX	±.03
	X.XXX	±.010
ANGULAR SURFACE		±.5° 125rms



Material:

Carbon Steel
1040-1045

Wellhead Systems Inc.
710 West McVey
Hill City, Kansas 67642

Series 25 1-1/4 Polish Rod
Clamp 25,000# Max. Load
All Dimensions ±.005 Unless
Otherwise Stated

P/N 2500-0250-001