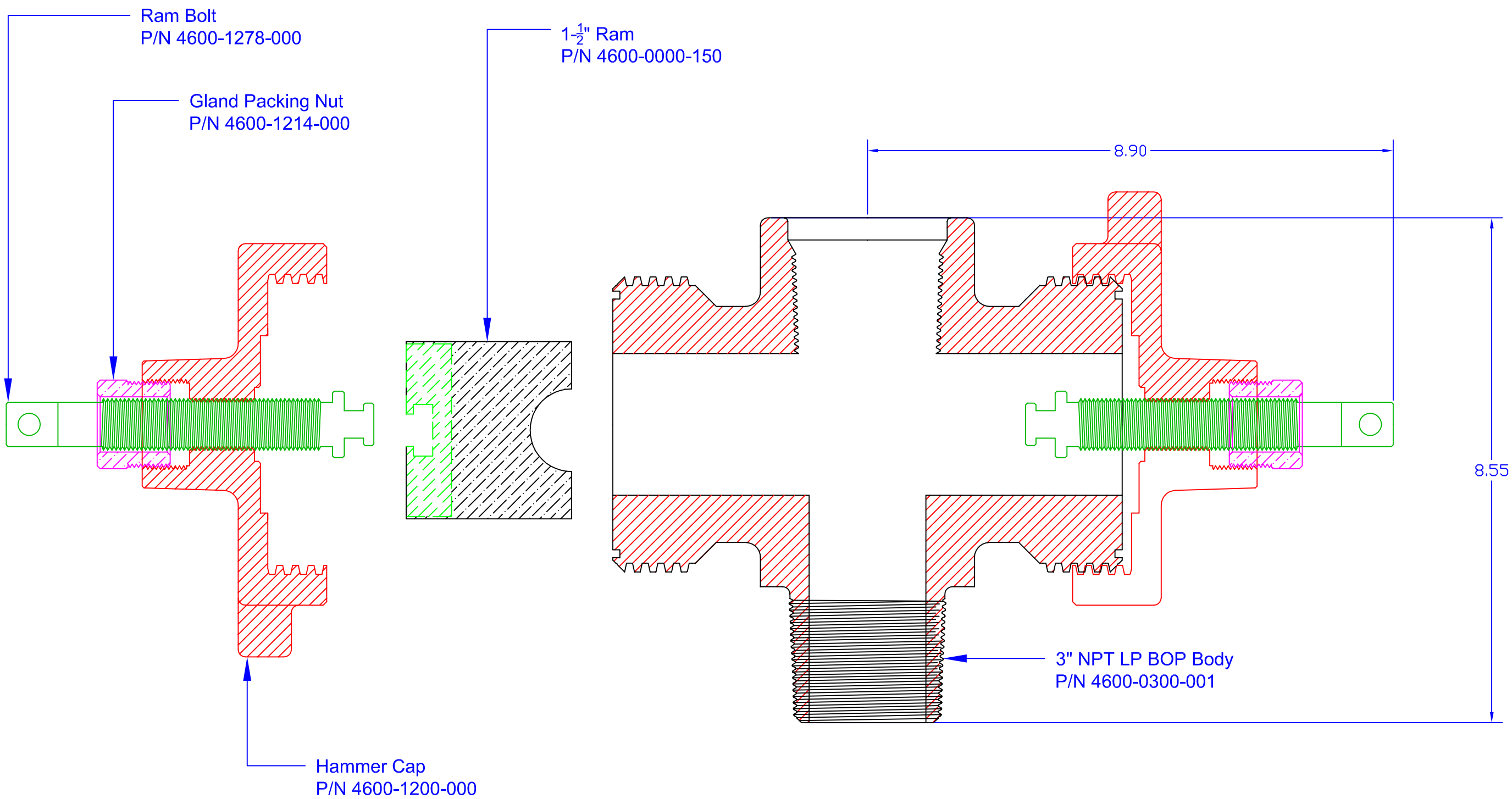

Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES
   .015 X 45° UNLESS OTHERWISE NOTED
2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
3. REFERENCE API SPECIFICATION 5B.

TOLERANCES UNLESS NOTED DECIMAL X.X ±.1 X.XX ±.015 X.XXX ±.005 ANGULAR ±.5° SURFACE 64 rms	WSI WELLHEAD SYSTEMS INC	Wellhead Systems Inc. 710 West McVey Hill City, Kansas 67642
	Material: Ductile Iron 65-45-12	3" NPT LP X 1-1/2" Rod BOP All Dimensions ±.005 Unless Otherwise Stated
	5-21-09	P/N 4600-0300-150