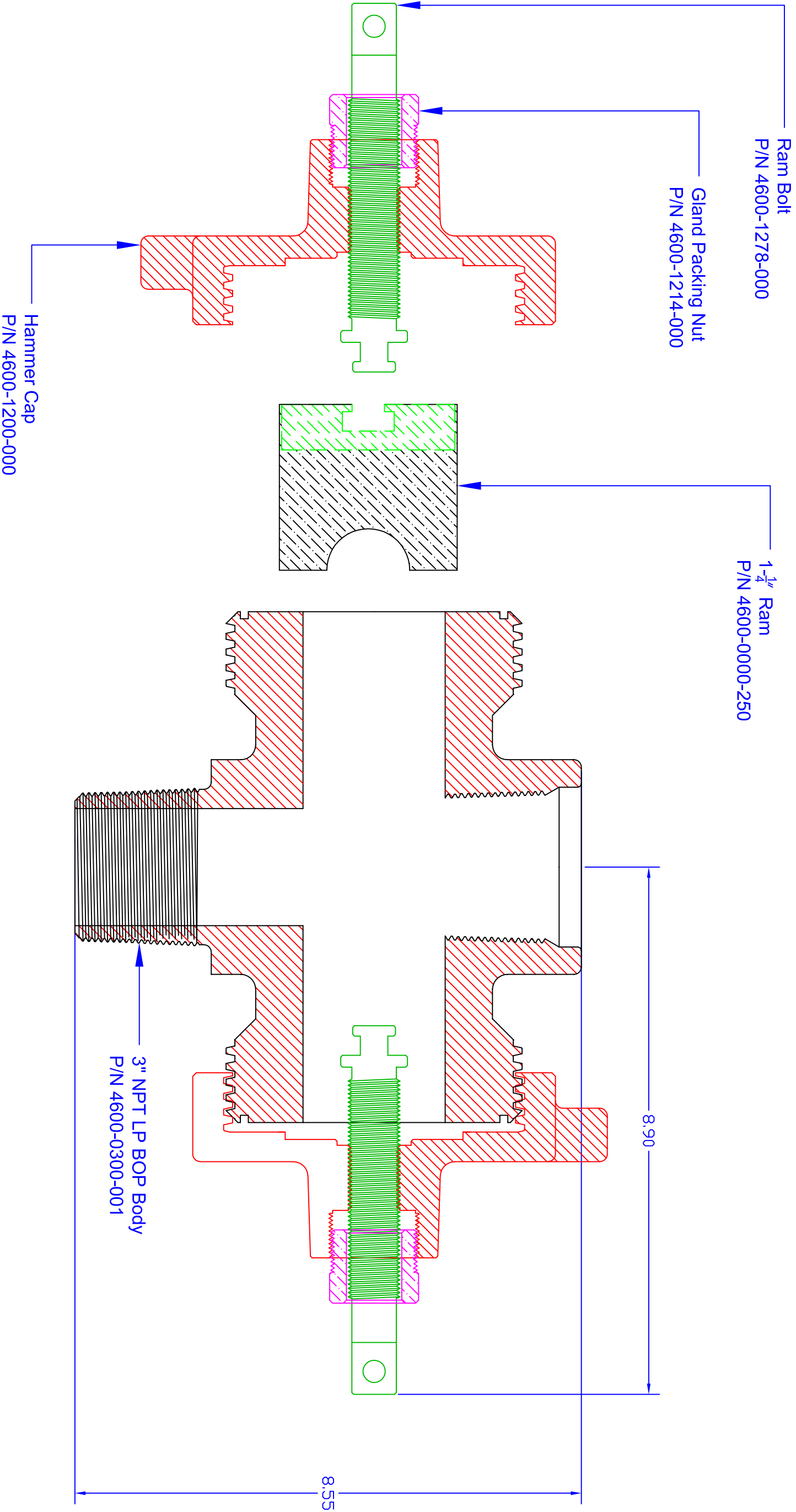




- Notes:
- 1. DEBURR AND REMOVE ALL SHARP EDGES .015 X 45° UNLESS OTHERWISE NOTED
 - 2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
 - 3. REFERENCE API SPECIFICATION 5B.

TOLERANCES UNLESS NOTED			WESI WELLHEAD SYSTEMS INC	Wellhead Systems Inc. 710 West McVey Hill City, Kansas 67642
DECIMAL	X.X	±.1		
	X.XX	±.015		
	X.XXX	±.005		
ANGULAR SURFACE	±.5°	64 rms	Material:	
			Ductile Iron	3" NPT LP X 1-1/4" Rod BOP
			65-45-12	All Dimensions ±.005 Unless Otherwise Stated
			5-21-09	P/N 4600-0300-250