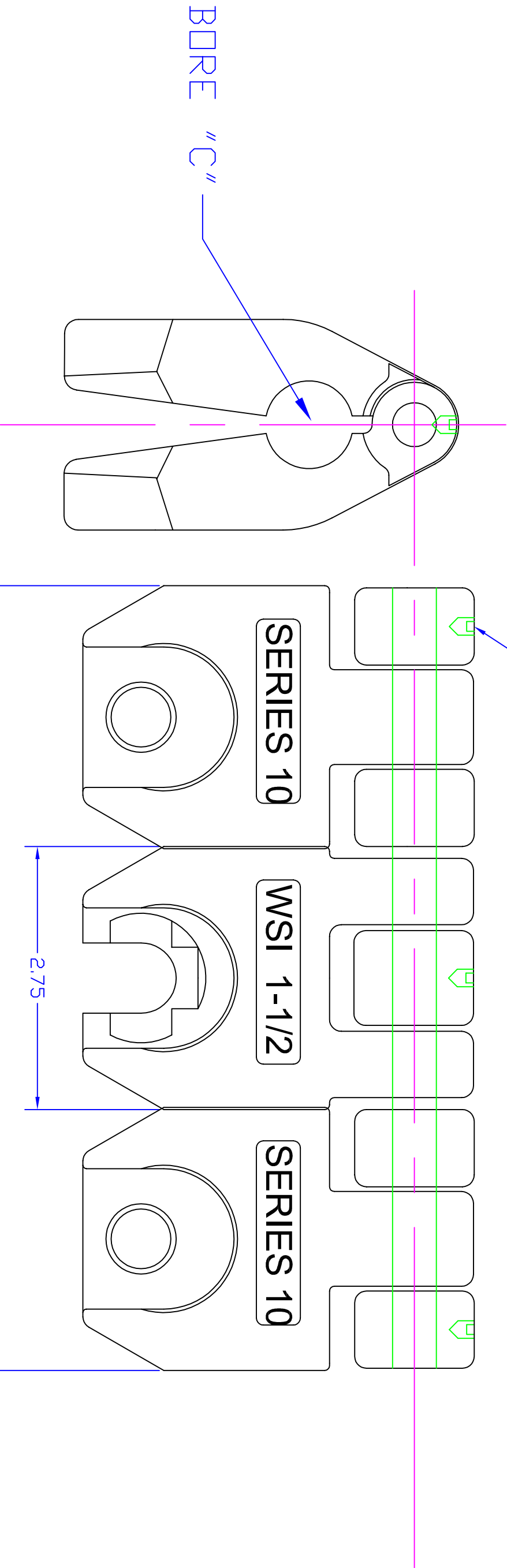


1/4-20 UNC Cone
Point Set Screw
Permenent Thread Lock
Applied. (3) Places



- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES
.015 X 45° UNLESS OTHERWISE NOTED

2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS

3. SURFACE "A" MUST BE PARALLEL TO SURFACE "B" WITHIN .015.

4. BORE "C" MUST BE PERPENDICULAR TO SURFACES "A" & "B" WITH IN .010, AND TO HINGE PIN WITHIN .020.

TOLERANCES UNLESS NOTED			<div><div><div>WSI</div><div>WELLHEAD SYSTEMS INC</div></div><div>Material:</div><div>Carbon Steel 1040-1045</div></div>		Wellhead Systems Inc. 710 West McVey Hill City, Kansas 67642
DECIMAL	X.X	±.1			
	X.XX	±.03			
	X.XXX	±.005			
ANGULAR		±.5°			
SURFACE		125rms			
					P/N 1000-0500-103