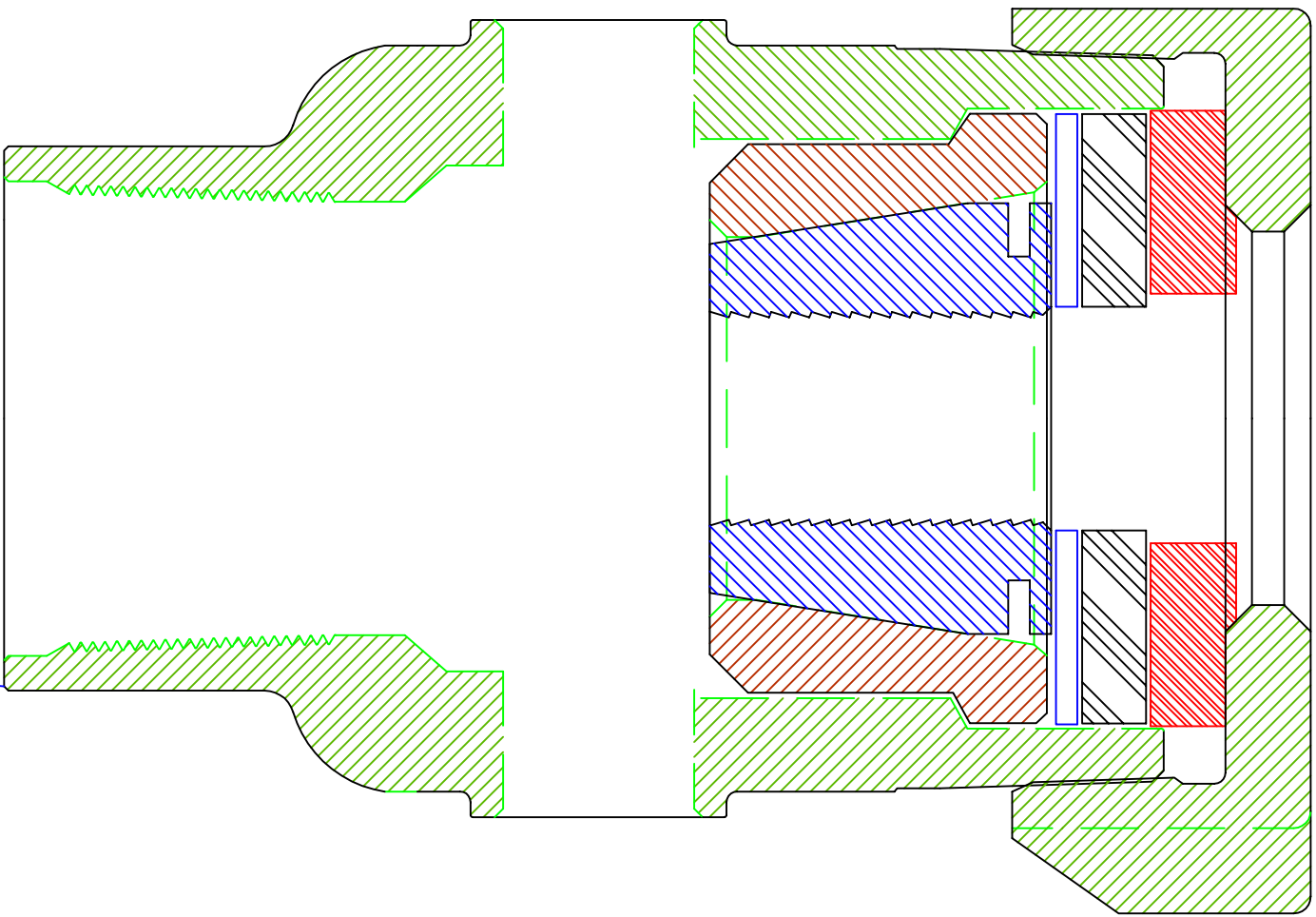
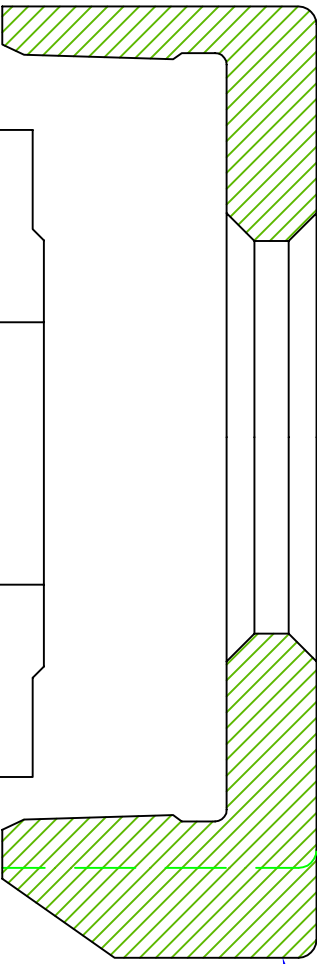




4-½ 8rd Female
Carbon Steel
Body WCC
P/N 3504-0000-333



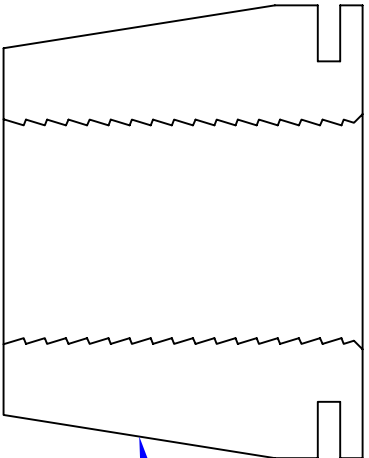
Top Cap
P/N 3510-0000-116

Top Packing Ring
P/N 3520-0216-004

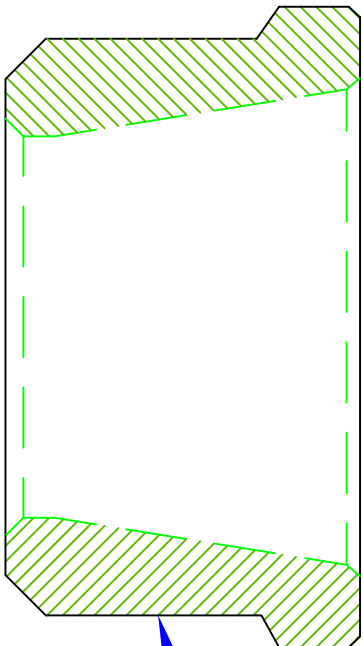
Buna 70 Packoff Rubber
P/N 3520-0216-003

Bottom Packing Ring
P/N 3520-0216-002

Case Hardened Slips
P/N 3520-0216-001



Slip Bowl
P/N 3501-0000-116



TOLERANCES UNLESS NOTED

DECIMAL	X.X	±.1
	X.XX	±.015
	X.XXX	±.005
ANGULAR SURFACE		±.5° 125 rms



Material:
WCC
(Per API 11-1W)

Wellhead Systems Inc.
710 West McVey
Hill City, Kansas 67642

4-½ 8rd X 2-1/8 Female
Model "R" Tubing Head
2000 PSI

- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES
.015 X 45° UNLESS OTHERWISE NOTED
 2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS
 3. REFERENCE API 5B AND 11-1W

P/N 3504-0216-001