



- Notes:
1. DEBURR AND REMOVE ALL SHARP EDGES  
.015 X 45° UNLESS OTHERWISE NOTED

2. PART TO BE FREE OF MACHINE OILS AND METAL CHIPS

3. SURFACE "A" MUST BE PARALLEL TO SURFACE "B" WITHIN .015.

4. BORE "C" MUST BE PERPENDICULAR TO SURFACES "A" & "B" WITHIN .010, AND TO HINGE PIN WITHIN .020.

TOLERANCES UNLESS NOTED

DECIMAL	X.X	±.1
	X.XX	±.03
	X.XXX	±.010
ANGULAR SURFACE		±.5° 125rms



Material:

Carbon Steel  
1040-1045

Wellhead Systems Inc.  
710 West McVey  
Hill City, Kansas 67642

Series 40 1-¼ Polish Rod  
Clamp 40,000# Max. Load  
All Dimensions ±.005 Unless  
Otherwise Stated

P/N 4000-0250-001